

## ILVA Water Base Timber Coating Specification TF 1003

**Coating Specified:** Water base two pack clear sealer – ILVA TT06 (Part A)  
Water base two pack clear topcoat – ILVA TW Series (Part A)  
Water base Catalyst – TXW14 (Part B)

**Gloss Levels Available:** 0% Flat, 10% Matt, 30% Satin, 60% Semi-Gloss,

### Surface Preparation

Sand timber substrate using 180 grit sandpaper, follow by 240 grit sandpaper. Dust off well.

### Application

Spray one double header medium coat of ILVA TT06 clear sealer. Allow to dry minimum 4 hours at 20 deg. C & 50% relative humidity. Cut back with 320 grit sandpaper, dust off well.

Apply a second coat of ILVA TT06 clear sealer the same way as the 1<sup>st</sup> coat if you're wishing to choke the grain.

Spray one double header medium coat of ILVA TW37 Series clear topcoat. Allow to dry minimum 4 hours at 20 deg. C & 50% relative humidity.

Apply a second coat of ILVA TW37 Series clear topcoat the same way as the 1<sup>st</sup> coat if you're wishing to further choke the grain.

### Thinning & Cleaning

- Thin with water if required.
- Clean up with warm water
- Flush out with methylated Spirits.

**Refer to ILVA Product Data Sheet and Material Safety Data Sheet before using the product.**

### **For further information contact:**

Sonny Li, Manager. Superior Timber Coatings (0410 635 002)

Terry Taylor, Technical Sales Rep. Superior Timber Coatings (0410 635 014)

# Akzolux Australia Pty Ltd

## ILVA water base two pack Coatings Specification TF 1003

### Features and benefits :

Excellent yellowing resistant

Excellent UV resistant ( indoor filtered sunlight ), not recommended for exposure to direct sunlight on a regular basis , otherwise, some colour changes of the coated surfaces are to be expected

Water base, non flammable

Extremely low toxicity in comparison to solvent base “equivalent “ product

Clean up , and thin with water

Can be sprayed, brush or roller applied, but spraying gives the best smooth finish

Better Yellowing resistant and UV resistant ( indoor filtered sunlight ) than most common solvent base products in the market

For further info contact : Sonny Li, Manager on mobile : 0410 635 002

Email : [sales@akzolux.com.au](mailto:sales@akzolux.com.au)